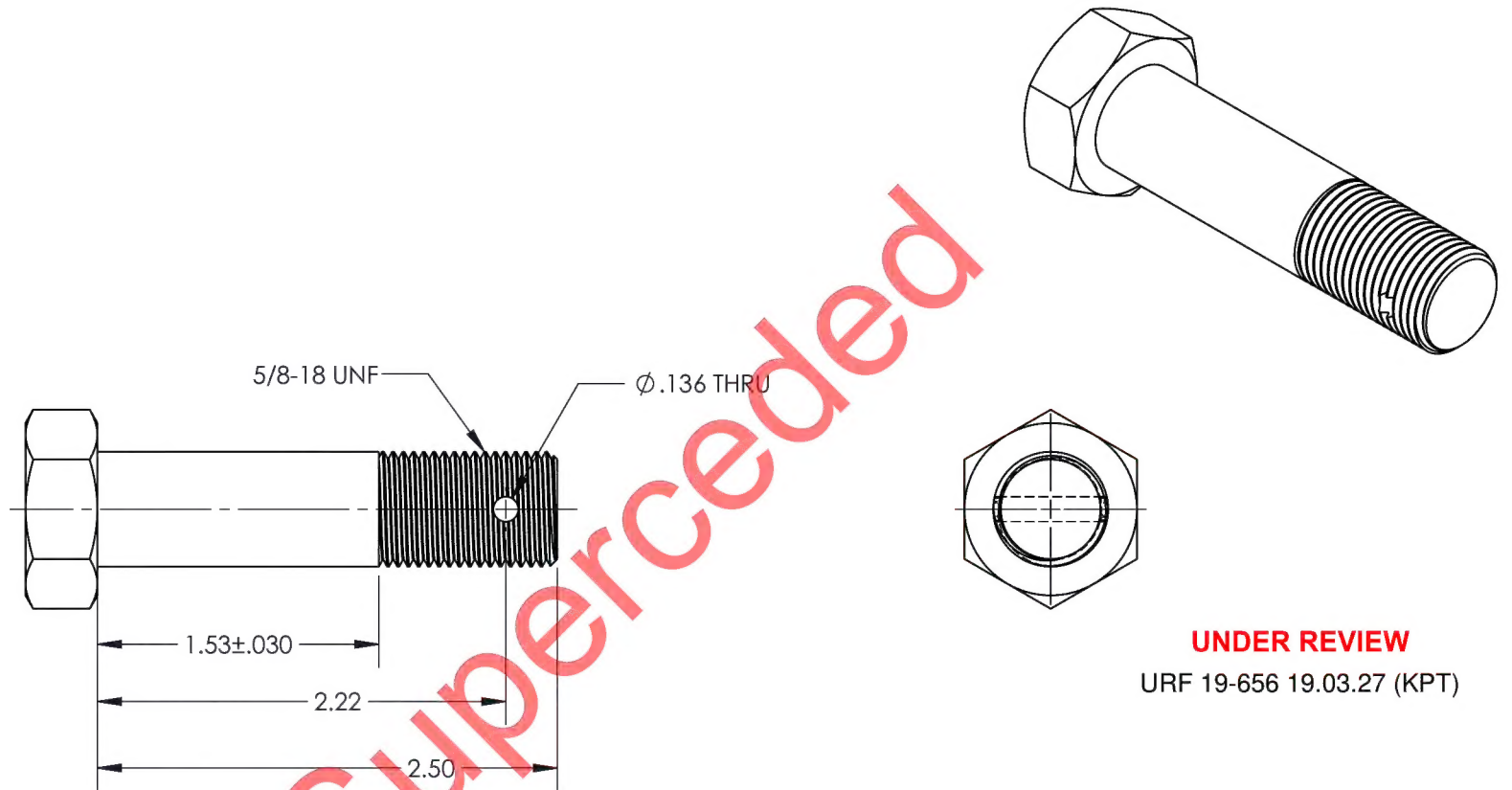


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	15-0252	UPDATED TO NEW DRAFTING STANDARDS. ADDED FINISH CAD PLATE YELLOW QQ-P-416, TYPE II, CLASS II.	8/27/2015	DPD	JAG
7	16-0228	CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416, TYPE II, CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2.	11/21/2016	DPD	JAG



UNDER REVIEW
URF 19-656 19.03.27 (KPT)

DART AEROSPACE	
TITLE LIFTING BOLT C3 CAGE	
DWG NO. C3-19-1	REV 7
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: CANAM	.X ± .1 SURFACES = 125°
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE	USED ON MODEL
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C3-19-1	1	LIFTING BOLT	STEEL	5/8-18 X 5, GRADE 8 (MCMaster-CARR #91257A833) MODIFIED